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TH200GW21920114 TH200GW21920152

TH200GW21920762



Product Construction Sheet

FLX009631 - THERMLfilm SELECT® 21920

GENERAL DESCRIPTION:

This is a topcoated thermal transfer printable white polyester film coated with a permanent pressure sensitive acrylic adhesive backed with a semi-bleached kraft release liner.

UL/CUL RECOGNITION:

This product is UL/CUL recognized. For further information, please reference FLEXcon's UL file No. PGJI2.MH16635, CUL file No. PGJI8.MH16635 or contact your FLEXcon representative.

PRODUCT DATA		VALUE	TEST METHOD
PHYSICAL PROPERTIES			
Thickness mil (micron)	Adhesive:	2.0 (51) +/- 10 % 0.8-0.9 (20-23) +/- 0.1 (3) 3.1 (79) +/- 10 %	ASTM D 3652
Dimensional Stability (%)		No shrinkage observed	On Al panel at 160°F (71°C) for 24 hr.
ADHESION PROPERTIES*			
Adhesion from	Average oz/in (N/	m)	
Stainless Steel Acrylic Glass Polypropylene	35 (38 53 (58 36 (39 21 (23	3) 6)	ASTM D 903 (Modified for 72 hr dwell time)
Expected Shear (hours)	5		ASTM D 3654 Method A (1 hr dwell, 1 sq. in, 4 lb. load)
Tack (gm)	510		ASTM D 2979
* For guidance only, not to be used for setting specifications. Due to the custom nature of this product, the data presented are based on three or less production runs.			
EXPECTED EXTERIOR LIFE		Two years	
		-40°F to 302°F (-40°C to 150°C)	
		50°F (10°C)	
STORAGE STABILITY		Two years stored at 70°F (21°C) and 50% $_{\rm RH}$	

Product Performance and Suitability

04/24/2015

All of the descriptive information, the typical performance data, and recommendations for the use of FLEXcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by FLEXcon. All purchasers of FLEXcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of FLEXcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.

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FLEXcon, 1 FLEXcon INDUSTRIAL PARK, SPENCER, MA 01562-2642 PHONE 508 885-8200 FAX 508 885-8400

• P: 1300 851 033 • F: 1300 658 889 • graphics@hvg.net.au • www.hvggraphics.com.au

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